# **Material Data Sheet**

# VOXELTEK Gingiva (VXM-GV0103)

## Photopolymer resin for VOXELTEK dental 3D printers





Illustration only.
Actual product may differ.

Photopolymer resin for the printing of dental soft tissue representations for <u>non-oral</u> use.

Volume: 1000 ml

Curing wavelength: 405nm

General instructions:

Shake bottle well before use.

Do not refill used resin into bottle.

When printing with used resin, filter, stir and shake well.

Keep container tightly closed. Store locked up in a dark, dry place.

Use at room temperature.

### **Material Safety**

#### **PRECAUTIONS**

Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing/eye protection/face protection. Absorb spillage with suitable absorbent material. Transfer to a container for disposal.

#### STORAGE

Store in tightly closed original container in a dry and cool place. Protect from freezing and direct sunlight. Keep away from heat, sparks and open flame. Keep away from human and animal food and drink s. Keep between 5 - 25 °C.

#### DISPOSAL

Dispose of contents/container in accordance with national regulations. Avoid discharge to the aquatic environment. Do not discharge into drains, water courses or onto the ground.



WARNING: Causes skin irritation. Avoid contact with skin.

 $\label{thm:contacts} \textbf{WHEN CONTACTS SKIN: Wash contaminated skin thoroughly with plenty of soap and water.}$ 



WARNING: Causes serious eye irritation. Avoid contact with eyes.

WHEN CONTACTS EYE: Rinse cautiously with water for several minutes. Remove contact lenses, if applicable. Continue rinsing. Seek medical advice/attention.



WARNING: May cause respiratory irritation. Avoid breathing vapor/spray.

WHEN INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

MSDS available upon request.

